

EX20T

Purging material

Special Characteristics : X PURGE EX20T is high efficiency purging material which provides fast and effective cleaning plastic processing machines. This compound also contains a foamable ingredient which helps cleaning hard-to-reach negative flow areas of the machines. This helps reduce machine downtime and/or maximize productivity.

Usage : Color Changing, Material Changing, Contaminate Removal and Machine Sealing.

Feature : X PURGE EX20T is high heat stability grade. This integrated polymer system was developed for purging at high temperature safely with low odor.

Typical Applications : Injection Molding included Cold & Hot Runner and Extrusion Machine

Typical Properties :

Properties	EX20T	Unit	Test Method
Physical Properties			
Melt Flow Rate (190°C, 5kg)	0.30	g/10 min	ASTM D1238
Density	1.08	g/cm ³	ASTM D792

Recommendation:

Working temperature range : 200-340°C

